PUBLIC AUCTION

MAJOR DOD & DEFENSE PARTS MANUFACTURER

Company Closed, Everything Must Be Sold!

2011 Hwy. 79 N, Camden, Arkansas 71701

Thursday, March 22
at 10:30 A.M. CDT

INSPECTION: Wednesday, March 21,
9:00 A.M. – 4:00 P.M.

Fadal, Haas, Hyundai-Kia, & Mazak

13 Late Model CNC Machining & Turning Centers

2 Late Model Flow Waterjets

OGP Smart Scope CMM

See it at: www.stoneauctioneers.com

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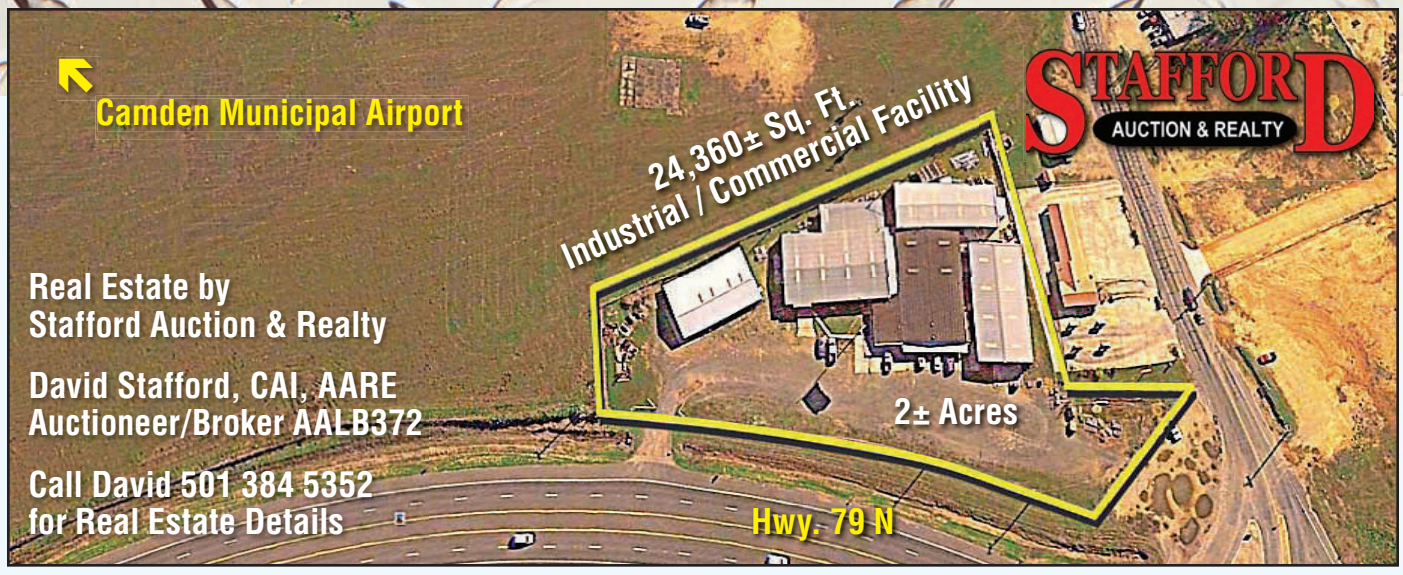


WATERJETS

2010 FLOW IFB 4800 Waterjet, Mdl. 040420-1, X=8', Y=4', Z=8", HyperJet 100 pump, 100 HP, 87,000 PSI, Flow Master PC based controller w/DWJ technology, Ultra Pierce drilling system, 2,200-lb. cap. abrasive hopper, SN 440258, 9,837 hrs.

2008 FLOW IFB 6012 Waterjet, Mdl. 020429-1, X=12', Y=6.5', Z=8", HyperJet 100 pump, 100 HP, 87,000 PSI, Flow Master PC based controller w/DWJ technology, Ultra Pierce drilling system, 2,200-lb. cap. abrasive hopper, SN 405924, 5,731 hrs.

CNC VERTICAL MACHINING CENTERS

FADAL 15XT CNC Vertical Machining Center, 29.5" x 16" table, X=30", Y=16", Z=20", rigid tapping, .01–250 IPM cutting rate, 400 IPM rapid feed rate, 1,500-lb. max. table weight, 4"–24" spindle nose to table, 15 HP, 40 taper spindle, 7,500 RPM spindle speed, 21 ATC, 3" max. tool diameter, Fadal Multi CNC control, SN 0032003105727, Fadal remanufactured 2003, 446 run time hrs.

2003 FADAL 4020HT CNC Vertical Machining Center, 48" x 20" table, X= 40", Y= 20", Z= 20", rigid tapping, .01–400 IPM cutting rate, 900 IPM rapid feed rate, 3,641-lb. max. table weight, 4"–24" spindle nose to table, 15 HP, 40 taper spindle, 10,000 RPM spindle speed, 21 ATC, 3" max. tool diameter, Fadal Multi CNC control, SN 012003105667, 5,268 run time hrs.

CNC VERTICAL MACHINING CENTERS, CONTINUED

2007 FADAL 6030 CNC Vertical Machining Center, 62.5" x 30" table, X=60", Y=30", Z=30", rigid tapping, .01–250 IPM cutting rate, 400 IPM rapid feed rate, 3,500-lb. max. table weight, 4"–24" spindle nose to table, 20 HP, 40 taper spindle, 10,000 RPM spindle speed, 24 ATC, 3" max. tool diameter, coolant thru spindle, chip conveyor, Fadal Multi CNC control, SN 012007049805, 1,428 run time hrs.

2008 HYUNDAI-KIA VX 400 Vertical Machining Center, 39.4" x 18.1" table, X=31.5" Y=18.1", Z=20.5", 1,323-lb. max. table weight, 5.1" – 25.6" spindle nose to table, 20 HP, 40 taper spindle, 12,000 RPM spindle speed, 24 ATC, 3.5" max. tool diameter, chip conveyor, Profluid MCF-20 high pressure coolant, coolant thru spindle, Fanuc 0i-MC control, SN G3683-0218, 2,465 hrs.

2001 HAAS Mini-Mill Vertical Machining Center, 36" x 12" table, X=16", Y=12", Z=10", 500 IPM cutting rate, 600 IPM rapid feed rate, 500-lb. max. table weight, 4"–14" spindle nose to table, 7.5 HP, 40 taper spindle, 6,000 RPM spindle speed, 10 ATC, Haas CNC control, SN 26420, 5,512 spindle hrs.

2008 HYUNDAI-KIA VX 400 Vertical Machining Center, 39.4" x 18.1" table, X=31.5" Y=18.1", Z=20.5", 1,323-lb. max. table weight, 5.1"– 25.6" spindle nose to table, 20 HP, 40 taper spindle, 12,000 RPM spindle speed, 24 ATC, 3.5" max. tool diameter, chip conveyor, Profluid MCF-20 high pressure coolant, coolant thru spindle, Fanuc 0i-MC control, SN G3683-0426, 1,367 hrs.

2005 HAAS VF-1D Vertical Machining Center, 26" x 14" table, X=20", Y=16", Z=20", 650 IPM cutting rate, 1,000 IPM rapid feed rate, 3,000-lb. max. table weight, 4"–24" spindle nose to table, 20 HP, 40 taper spindle, 8,100 RPM spindle speed, 20 ATC, Haas CNC control, SN 44479, 5,305 hrs.

2004 HAAS VF-1D Vertical Machining Center, 26" x 14" table, X=20", Y=16", Z=20", 650 IPM cutting rate, 1,000 IPM rapid feed rate, 3,000-lb. max. table weight, 4"–24" spindle nose to table, 20 HP, 40 taper spindle, 8,100 RPM spindle speed, 20 ATC, Haas CNC control, SN 36329.

CNC TURNING CENTERS

1996 HYUNDAI Hit-18S CNC Turning Center, 17.3" swing, 19.7" max. turn length, 10.6" max. turn diameter, 10" chuck, X=7.1", Z=20.1", 3.15" spindle bore, 2.76" bar cap., 3,600 RPM, 20/15 HP, 8-position turret, chip conveyor, Siemens Hitrol 840C CNC control, SN 34157086.

2004 MAZAK QT Nexus 250 CNC Turning Center, 24" swing, 18" max. turn length, 14" max. turn diameter, 20.75" tailstock travel, X=8.75", Z=20.25", 10" chuck, 4,000 RPM, #5MT, A2-8 spindle nose, 12-position turret, 35/30 HP, 3.46" spindle diameter, 3" bar cap., chip conveyor, Mazak 640T Nexus CNC control, SN 169009, 1,170 hrs.

CNC TEACH LATHE

2002 ROMI M20 x 80 CNC Flat Bed Teach Style Lathe, 20" swing, 10" swing over cross slide, 80" centers, A2-6 spindle nose, 3.15" spindle bore, 3–3,000 RPM, 15 HP, 10" chuck, HD steady rest, Fanuc 21iT control, SN 002-087169-404, 1,736 hours.

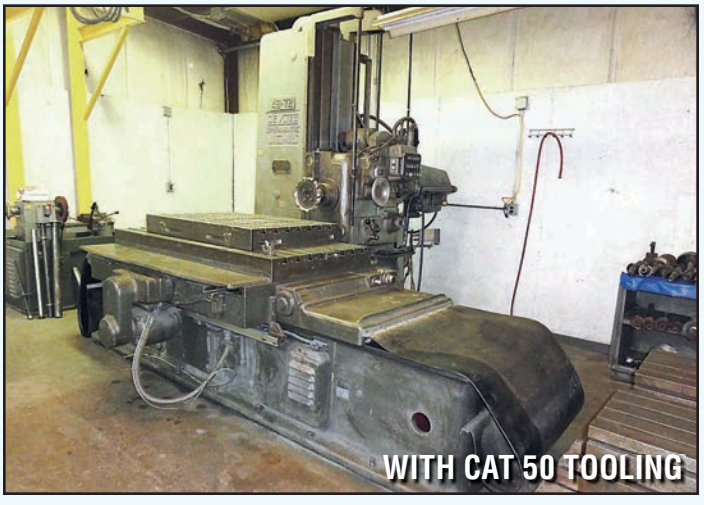
RETROFITTED CNC BED MILL

CINCINNATI 20H-1 000 3H-40x40 CNC Bed Mill, 100" x 30" table, X=100", Y=40", Z=28", 20 HP, 1,000 RPM, Cat 50 tooling, w/Dynapath Delta CNC control w/canned cycles, graphics, etc., SN 55403H4-73-7, rebuilt and retrofitted 1999.

HONE

2009 SUNNEN ML 2000 Auto Power Stroke Hone, diameter range manual stroke .06–6.5", diameter range power stroke .06–4", auto sizing 1.25"–2", stroke length .236"–6.7", 200–3,000 RPM, 60–350 SPM, 1 HP, 32-gallon tank, SN 4H1-1422.

HORIZONTAL BORING MILL



DeVLIEG Spiramatic Jigmil Horizontal Boring Mill, Mdl. 4B-72, 72" x 48" table, X=72", Y=48", W=20", Z=20", 4" spindle, Cat 50 tooling, 1,000 RPM, 15 HP, SN 12-238 w/AccuRite DRO, w/updated screws and electrical.

SAWS

POWERMATIC 600 Vertical Band Saw, 20", 24" x 24" table, SN 8589140.

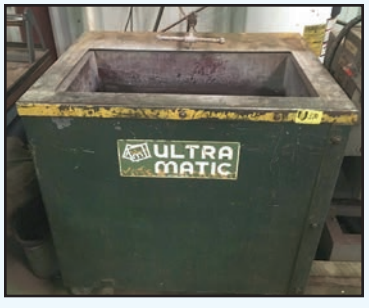
2004 HEM H105LA-C Automatic Band Saw, 16" x 20" cap., VS, multi-index, 1-1/4" blade, 7.5 HP, SN 868704.

VERTICAL MILLS

HANDYMAN Vertical Milling Machine, 50" x 10" table, PF@X, 3 HP, w/Newell 3-axis DRO.

VIBRATORIES

ALMCO Rectangular Vibratory Finisher, 30" x 16" x 16", w/discharge.



ULTRAMATIC Rectangular Vibratory Finisher, 28" x 15" x 15", w/discharge.

WELDING

LINCOLN Ranger 10,000 Portable Welder/Generator on skid w/leads and job box, SN U1040620349, 199 hrs.

(5) LATE-MODEL WELDERS TO BE SOLD

Partial View of Welding Machines.

TIG, WIRE & STICK WELDERS

ENGINE LATHES

MONARCH 16C Engine Lathe, 18/11" swing x 197" centers, 15" 4-jaw chuck, (2) steady rests, (2) follow rests, face plate, taper attachment, 1.5" spindle bore, 700 RPM, SN 30768.

TURRI 1330 Engine Lathe, Mdl. T-160, 13" swing x 30" centers, 10" 4-jaw and 8" 3-jaw chucks, steady rest, tail stock, quick change tool post, 1.5" spindle bore, w/change gears, w/Mitutoyo 2-axis DRO, SN 08/91.222.

MONARCH 16V-CY Engine Lathe, 18" swing x 30" centers, 10" 3-jaw chuck, taper attachment, 1.5" spindle bore, 485 RPM, SN 14688.

TOOLMEX TUR50 Engine Lathe, 20/12" swing x 128" centers, 15" 3-jaw and 16" 4-jaw chucks, steady rest, taper attachment, tool post, 3-1/4" spindle bore, 1,800 RPM, SN 0384/44515.

INSPECTION: Wednesday, March 21, 9:00 A.M. – 4:00 P.M.

AIR COMPRESSORS

POLAR Air Rotary Screw Air Compressor, Mdl. EM-RTS3-25, 25 HP, SN 000050664.

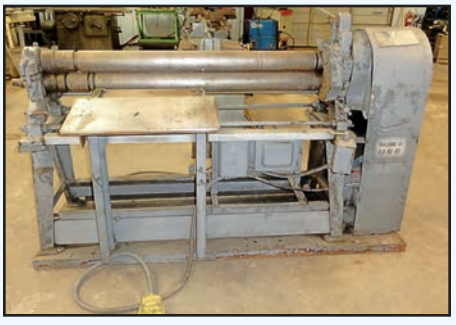
Refrigerated Air Dryer, 3/4 HP, Mdl. PRA-1008B1, SN 519723 and approx. 150-gallon tank.

BELAIRE Reciprocating Air Compressors, Mdl. 5312HE, 10 HP, 175 PSI max., w/110 -gallon tanks.

SHEET METAL TOOLS

PEXTO Shear, Mdl. 152-K, w/air added, foot pedal, SN 5697-6-92.

TENNSMITH Pneumatic Shear, Mdl. A3616, 16 ga. x 36" cap., SN 15172.



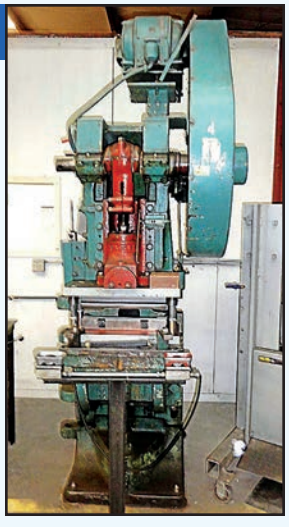
PEXTO Power Roll, 52" length, 4" rolls, manual drop end.

FAB 1-1 Hydraulic Upacting Press Brake, 5' width x 5" stroke, 5 HP, on castors.

PUNCH PRESSES

SBL JOHNSON Punch Press, 27-ton cap., 2.5" stroke, 160 SPM, air clutch, palm buttons.

NIAGARA H3 Punch Press, adjustable bed, air actuated w/palm buttons.



ROUSSELLE 2G Gap Frame Punch Press, air actuated, 2" stroke, 170 SPM.

NOT PICTURED

SAWS

WELLSAW 1118, 1" blade, VS, on castors, SN 1487.

CENTRAL MACHINERY Band Saw, 7" x 7" x 12" cap., 1/2" blade, on castors.

VIBRATORY

(2) BURR KING Vibratory Finishers.

LATHE

ELGO Hand Turret Lathe, 15" x 10".

WELDING

MILLER Syncrowave 350LX Tig Welder, single phase w/custom cover.

THERMAL ARC 320SP Powermaster Mig Welder, w/custom cover.

MILLER Pulstar 450 Tig Welder, w/Cobramatic I aluminum wire feed and cooler w/custom cover.

MILLERMATIC CP302 Wire Welder, w/Coolmate 3 and R wire feed control, 3-phase, w/custom cover.

MILLERMATIC 300 Wire Welder, 3-phase, w/custom cover.

PUNCH PRESSES

DIAMOND Punch Press, #15, air actuated, 15" x 8" bed.

ALVA ALLEN Bench Punch Press, 2-ton cap.

JIB CRANES/ARMS

Rolling Gantry Crane, 9-1/2' x 15' w/CM electric hoist, 1-ton cap.

(2) Rolling Gantry Cranes, 9 1/2' x 9 1/2' w/CM electric hoist, 600-lb. cap.

(3) Jib Arms w/CM Electric Hoist, 600-lb. cap.

Jib Arm w/CM Electric Hoist, 300-lb. cap.

QC

Miscellaneous Digital, Dial and Vernier Calipers.

Angle Plates.

CLARK Hardness Tester.

Arbor Presses.

Calipers.

Dial Bore Gages.

Gage Blocks.

Surface Plates.

MISCELLANEOUS

KALAMAZOO 6" Horizontal Belt Sander.

CHICAGO #46300 Electric Oven, 480 degree, 18" x 18" x 18" w/(6) racks.

BLUE M Electric Oven, 12" x 15" x 12", single phase.

Oxy/Acetylene Cart, w/torch, hoses and regulators.

HeatedPlaten Table, 80" x 15".

FAIRBANKS FB1100 Digital Scale, 24" x 18", 1,000-lb. cap..

H-Frame Press, 30-ton cap.

IMPULSE Sealer, Mdl. AIE-450AI.

IMPULSE Sealer, Mdl. AIE-300C.

DeVLIEG Angle Plates, (2) 20" x 17" top w/25" x 20" side, T-slotted, 42" x 27" x 5" T-slotted sub plate.

Hand and Power Tools.

Shop Tables and Cabinets.

Rolling Tool Cabinets.

Rigging.

Perishable & Non-Perishable Tooling.

Portable Auto Lift, 3 ton cap.

Welding Consumables.

Directions, Auction Terms & Conditions Available at www.stoneauctioneers.com

ROLLING STOCK

FORKLIFTS

YALE Forklift, 8,000-lb. cap., LP gas, 6' forks, all-terrain tires, 2-stage mast, side shift, SN D608192, 2,070.2 hrs.

YALE Forklift, Mdl. GLC050RGNUAE084, 4,700-lb. cap., LP gas, 3-stage mast, side shift, SN E187V07205V, 3,057.4 hrs.

TOYOTA Forklift, Mdl. 7FGU30, 5,500-lb. cap., LP gas, all-terrain tires, 3-stage mast, side shift, SN 69684, 2,929.7 hrs.

TOYOTA Forklift, Mdl. 7FGCSU20, 3,150-lb. cap., LP gas, 3-stage mast, side shift, SN 72556, 2,237 hrs.

DAEWOO Forklift, Mdl. GC20S, 5,300-lb. cap., LP gas, 3-stage mast, side shift, SN C487630, 5,765.8 hrs.

SCISSOR LIFT

JLG Man Lift, Mdl. 1930ES, 3' x 5' platform, 500-lb. max. cap., 24'9" max. work height, 5'9" outside turn radius.

Thursday, March 22 at 10:30 A.M. CDT

TRUCKS

1999 CHEVROLET 3500 Extended Cab Stake Bed Truck, VIN 1GBHC33F2XF084474, 85,745 miles.

2007 GMC 2500 HD Crew Cab Truck, 9,200-lb. GVW, VIN 1GTHC23U76F270062, 59,476 miles.

2004 HUMMER H2SUT, 8,600-lb. GVW, VIN 5GRGN22U45H106406, 122,982 miles.

QC RECENTLY CALIBRATED

2009 OGP Smart Scope Flash 302 DCC Multi-Sensor Measuring System, w/Renishaw P1-200 touch probe unit, w/probe changer, travel 12" x 12" x 10", 2-station dock, detachable stylus module, stylus kit, MeasureMind 3D MultiSensor software, SmartReport software, MeasureFit software, SN SVW3023375.

Partial View of TESA Mdl. 600 and 700 Digtiall Height Gages.

PRECISION Granite Surface Plate, 60" x 36" x 6", on stand.

< MICRO VU H 14 Optical Comparator, w/Q16 DRO, SN 2805

PUBLIC AUCTION

Short Notice

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MAJOR DOD & DEFENSE PARTS MANUFACTURER

Company Closed, Everything Must Be Sold!

Thursday, March 22 at 10:30 A.M.

Camden, Arkansas

CAGA CERTIFIED APPRAISERS · MPPA MASTER PERSONAL PROPERTY APPRAISER · CAI AUCTIONEER · ARE Accredited Auctioneer Real Estate

Many Items Not Pictured – See it all at: www.stoneauctioneers.com

MISCELLANEOUS

SUNDSTRAND Engelberg 8" Belt Sander, 20" x 12" platen.

BAD BOY BLASTER Blast Cabinet, Mdl. XLD 60 x 26, dual operator.

THOMPSON 8 x 24 Hydraulic Surface Grinder, w/6" x 18" manual chuck.

Partial View of CAT 40 Tool Holders.

Partial View of KURT Vises.

YUASA 4th Axis Rotary Table.

Partial View of Jib Cranes.

Partial View of Gantry Cranes.

Partial View of Perishable Tooling.

Partial View of Shop Tables and Tool Carts.

Partial View of Metals Inventory.

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