

PUBLIC AUCTION

Major Machine & Grinding Shop Closed – Featuring CNC & Conventional Machines

**B & W
Tool & Die**

1405 W Malone Ave.
Sikeston, MO 63801

**Thursday
July 30
10:30 A.M.**

Inspection:
Wednesday, July 29
9:00 A.M. to 4:00 P.M.

(12) GRINDERS



(4) EDMs



2007



MACHINING CENTERS

2010



TURNING CENTERS

A 12% Buyer's Premium Applies

See it at: www.stoneauctioneers.com



STONE
AUCTIONEERS & APPRAISERS

**REAL ESTATE TO BE SOLD
BY OWNER'S PRIVATE NEGOTIATION**

**(9) Mills,
(7) Lathes, (12) Grinders
& (4) EDMs**

61 Lakeview Lane, Carrollton, AL 35447 / Ph: 205 373 1130 / Mike Stone, CAI, AARE, GPPA, Broker/Auctioneer / Buyers Premium Applies
Licenced in AL 1446, GA 002910, TN 5856-Frm 4960, KY 2714, MO 75022, FL 050568488, IL 1274, TX 13964, MS 750-Frm 1070F, NC 8694

“Rock Solid Accelerated Marketing Strategies”

CNC MACHINING CENTERS

HIGH SPEED SPINDLE

2007



3,020 CUTTING HOURS

OKUMA Vertical Machining Center, Mdl. MCV-4020, X=40", Y=20", Z=17.7", 48" x 20" table, 1,500-lb. load cap., 20 ATC, 40 taper, 50–15,000 RPM, 15 HP, OSP-P200M control, SN 135850, 2007.

Inspection: Wednesday, July 29,
9:00 A.M. to 4:00 P.M.



2002



7,607 CUTTING HOURS

OKUMA Vertical Machining Center, Mdl. MCV-4020, X=40", Y=20", Z=17.7", 48" x 20" table, 1,500-lb. load cap., 20 ATC, 40 taper, 50–8,000 RPM, 15 HP, OSP-E100M control, SN 0502, 2002.

**Thursday, July 30
at 10:30 A.M.**



2005

HIGH SPEED SPINDLE



4TH AXIS READY

5,206 CUTTING HOURS

OKUMA Vertical Machining Center, Mdl. MCV-4020, full 4th axis, X=40", Y=20", Z=17.7", 48" x 20" table, 1,500-lb. load cap., 20 ATC, 40 taper, 50–15,000 RPM, 15 HP, OSP-E100M control, SN 0673, 2005.



4TH AXIS



CNC MILL



TREE MASTER CNC Mill, Mdl. J-425, X=30", Y=15", Z=6", 17.7" knee travel, 51" x 12" T-slot table, 14.8" throat, 40 taper, 7.5 HP, 50–3,500 RPM, w/Autocan CNC control, SN 9-42-96-6024.

Many Items Not Pictured – See it all at: www.stoneauctioneers.com

CNC TURNING CENTERS

CNC GRINDERS

2010



800
CUTTING
HOURS

LIVE TOOLING

OKUMA Captain L370M CNC Lathe, X=10.24", Z=20.47", max. turn 10.24", max. dia. 14.57", max. swing 20.8", A2-6 spindle nose, 2.20" spindle bore, 75-4,200 RPM, 20 HP, 12-station turret, live tooling, programmable tailstock, OSP-P200L control, w/chip conveyor, SN 526311, 2010.



CNC OD GRINDER



OKAMOTO Grind X OD CNC Grinder, Mdl. OGM-12-24, X=11.81", Z=29.52", 16" wheel, 1,570 RPM, 12.59" swing, w/Precision CNC control, SN 36035, 2000.

CNC ID GRINDER



OKAMOTO ID Grinder, Mdl. IGM-2M, X=9.4", Z=20", 8" wheel, 50-850 RPM, 24" swing, w/CNC control, SN 11720, 1997.

MILLING MACHINES

(7) **LAGUN FTV-1 Mills**, 9" x 42" table, VS, PF@X, power draw bar, 2-axis DRO, SN's 35535, 35447, 36759, 36760, 38283, 42822, 45757.

9
**LAGUN MILLS
TO BE SOLD!**



**Giant Inventory
of New Perishable
Tooling**

Live Onsite & Live Online
BidSpotter.com

(2) **LAGUN FTV-2 Mills**, 10" x 50" table, power draw bar, w/2-axis DRO, SN's 43837, 45680.

EDMS



2004

AGIE Cut Classic Wire EDM, Mdl. Classic 2S, AWF and submerged, 20' x 21' platen, X=13.77", Y=9.84", Z=10", 29.5" x 21.6" x 9.8" max. work piece, 992-lb. max. table cap., 28"/min., SN 501, 2004.



2005

AGIE Hole Popper EDM, SN 056-004, 2005.



AGIE Sinker EDM, Mdl. Elox Mondo 50, 29.5" x 21.65" work table, X=19.6", Y=13.7", Z=13.7", 33.8" x 25.6" x 12.4" max. work piece, 1,100-lb. max. table cap., 37"/min., SN MON50-003116, 1998.



AGIE Sinker EDM, Mdl. Elox Mondo 20, 15.75" x 11.81" work table, X=11.8", Y=9.9", Z=9.9", 24" x 15" x 12" max. work piece, 300-lb. max. table cap., SN M20THK-005221, 1996.

**LARGE
QUANTITY
GRAPHITE
INVENTORY**

(3) OKAMOTO Surface Grinders, Mdl. 6-12/14, 6" x 14" mag. chuck, 8" wheel, 15" travel, 1.5 HP, w/2-axis DRO, SN's 2746U (1994), 2674U (1994), 2434U.

GRINDERS



3 AVAILABLE



OKAMOTO Surface Grinder, Mdl. 6-18, 6" x 18" mag. chuck, 8" wheel, 14" travel, 2 HP, w/2-axis DRO, SN 4565, 1993.

HONE

SUNNEN MBB 1650 Hone, 16" max. length, .06"-6.5" ID range, 200-1,600 RPM, 1/2 HP, SN 53571, w/Sunnen tool cabinet, large quantity of tooling.



**LARGE QUANTITY
TOOLING**

**Large Inventory
of 3R Tooling**

LAPPING MACHINE

SPITFIRE Abrasive Lapping Machine, Mdl. Gyro, (3) 10" rings, 24" table, SN S710-24CCA-2556.



GRINDERS



(2) OKAMOTO Surface Grinders, Mdl. ACC 12-24ST, 11.75" x 23.5" mag. chuck, 12" wheel, 29.5" travel, 5 HP, SN's 83684 (2003), 83388 (1998).



OKAMOTO Surface Grinder, Mdl. PFG 612, 6" x 12" mag. chuck, 8" wheel, 14" travel, 1.5 HP, w/2-axis DRO, SN 62066, 2000.



HAUSER Jig Grinder, Mdl. 3-SM, X=16", Y=10", Z=6", 18.5" table to spindle, 21.5" x 12.5" table, DRO, prior gov't machine, light use, very well tooled, SN 79.



MATTSON Rotary Surface Grinder, #24-12, 36" mag. chuck, 40 HP, 1/2" chuck life, SN 24601.



BROWN & SHARPE #1 Universal OD/ID Grinder, 10" x 20" cap., 10" wheel.

**INVENTORIES
HARDWARE, METALS,
MACHINE TOOLING**

LINCOLN Radial Arm Drill, Mdl. 820, 8" column, 36" arm, 24" x 18" box table, SN 12777, 1995.



SAWS



HYD-MECH Horizontal Miter Bandsaw, Mdl. S-20, Series II, 13" x 18" cap. @ 90 deg., 3 HP, 1" blade, SN 60490578.



Roll-in Saw, SN 88063SF.



KEYSEATER



MORRISON Keyseater, SN 1955064.

LATHES



<
SUPERMAX Gap Bed Lathe, Mdl. LG-1845, 18" swing, 50" centers, 24" swing in gap, 12" swing over CS, 2-axis DRO, 2.25" spindle bore, 12" 4-jaw chuck, TS, SR, SN R8603-012, 1997.

>
HARRISON 600 Gap Bed Lathe, Mdl. V390, 15.75" swing, 50" centers, 23" swing in gap, 9.68" swing over CS, 2-axis DRO, 2.25" spindle bore, 2,500 RPM, 12" 4-jaw chuck, TS, SR, VS, SN 7V0241, 2007.



<
HWACHEON Gap Bed Lathes, Mdl. 18-40, 18" swing, 40" centers, 24" swing in gap, 2-axis DRO, 2" spindle bore, 12" 4-jaw chuck, TS, SR, SN 224862, 1997.

>
HWACHEON Gap Bed Lathes, Mdl. 18-40, 18" swing, 40" centers, 24" swing in gap, 2-axis DRO, 2" spindle bore, 12" 4-jaw chuck, TS, SR, SN 223197, 1995.



<
HWACHEON Gap Bed Lathes, Mdl. 18-40, 18" swing, 40" centers, 24" swing in gap, 2-axis DRO, 2" spindle bore, 12" 4-jaw chuck, TS, SR, SN 222266, 1993.

>
JFMT 460 Gap Bed Lathe, Mdl. JIMK460, 18" swing, 60" centers, 25" swing in gap, 11.4" swing over CS, 3" spindle bore, 12" 4-jaw chuck, TS, SR, SN 460497.



<
FORTUNE 1640 Gap Bed Lathe, Mdl. 1640, 16" swing, 40" centers, 22" swing in gap, 9.4" swing over CS, 2-axis DRO, 2" spindle bore, 12" 4-jaw chuck, TS, SR, SN 564744.

DIE MAKING



<
HANSFORD Die Handler, Mdl. 1020, 40" x 24" table, SN 186.

**INVENTORIES
HARDWARE,
METALS, MACHINE
TOOLING**

ROLLING STOCK



NISSAN Forklift, Mdl. CPH02A25PV, 5,000-lb. cap., LPG, SS, independent forks, all-terrain hard tires, SN CPH02P921825.



2000 FORD Super Duty Truck, Mdl. F-350 XL, flat bed, dually, diesel, 5-speed, 282,445 miles, VIN 1FDWF36F8YE476713.



2008 TOYOTA Matrix CUV, VIN ZT1KR32E98C705051, grey in color.



Custom Built Hunter's Game Tracker, w/Vanquard 18 HP motor.



< Gooseneck Trailer, dual tandem, 20', 20,000 GVWR, like new tires, w/ramps.

NOT PICTURED

AIR COMPRESSORS

INGERSOLL RAND Air Compressor, Mdl. 025180P3E2841, 25 HP.

ULTRA Air Dryer, SN U-24649.

SPEEDAIRE Air Compressor, vertical 5 HP.

QC

STARRETT Granite Surface Plate.

24" Square Granite Surface Plate.

WILSON Digital Hardness Tester, SN 183.

WILSON Hardness Tester, SN 520617.

Thread Gauges.

Gauge Pins and Blocks.

Height Gauges.

Mics and Calipers.

WELDING

MILLER Spoolmate 30A Aluminum Gun.

GRINDER TOOLING

PYI-DRESS Radius Dresser, SN T6633532.

Spin Fixture, VS, SN 24-479.

SUBURBAN TOOL Spin Fixture, SN 22831005.

THREADWELL Wheel Dresser.

PROFILE Wheel Dresser, Mdl. 70-110-2, SN 155.

TDR Grinder, SN 8288315.

DEDTRU Centerless Grinding Attachment.

Magnetic V-Blocks.

Compound Sine Plates, magnetic.

MITUTOYO Pneumatic Magnetic Chuck, SN 61080912.

Precision Rolls.

4" and 6" Grinding Vises.

DIE MAKING

Mechanical Die Carts, heavy duty.

MACHINE TOOLING

KURT Machine Vises.

Lathe and Mill Tooling.

Large Selection of Collets, 5C and R8.

EDM TOOLING

Large Inventory of Graphite and R3 Tooling.

MISCELLANEOUS

100-Ton Punch Press, SN XZN04.

KELLER Die Machine, SN 6154.

RAMCO H-Frame Press, 60,000-lb. cap.

GORTON Pantograph, 2-D, 7" x 4" mag. chuck, 12" x 8" table.

Arbor Presses.

WESTHOFF Table-Top Drill/Mill.

ENCO Carbide Grinder.

CHAMFRIT Machine.

Spray Metals Kit.

DENNISON Multi-Press.

Huge Quantity of NEW Perishable Tooling.

STANLEY VIDMAR, LISTA, KENNEDY Tool Cabinets.

Maple-Top Shop Tables.

Metal-Top Shop Tables.

Flammables Cabinet.

Mag Drill.

Power Tools.

Metals Inventory, stainless, aluminum, brass and tool steel, flat and structural.

Metal Racks.

FANOLICK Material, round and flat.

Rigging Slings.

Oxy-Fuel Cart.

Parts Quenching Cabinet.

TOYOTA Tundra Camper Shell.

Office Furniture.

WELDING



MILLER Millermatic 250 Wire Welder, SN LA150675.



MILLER Synchrowave 250 Tig Welder, SN JK597403.



MILLER Spectrum 500 Plasma Cutter, SN KC305083.

MISCELLANEOUS



PROPEN Engraver, Mdl. P3000N PN, 4" x 4" marking zone, 12" max. material thickness, SN P3000-00-03-01436, 2000.



GORTON Pantograph, Mdl. P2-3, 3-D, 9-speeds, 1,300-13,000 RPM, 9" x 34" table.



TORIT Dust Collector, Mdl. 84, SN K4453.



TOLEDO 78 OBI Press, 130-ton cap., air clutch.



TRINCO Blast Cabinet.



MR DEBURR Machine.

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Directions, Auction Terms & Conditions Available at
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STONE
AUCTIONEERS & APPRAISERS

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Featuring CNC & Conventional Machines**

B & W Tool & Die

Thursday, July 30 at 10:30 A.M.

Sikeston, Missouri



Short Notice

Presorted
First Class Mail
U.S. Postage
PAID
Eugene, Oregon
Permit No. 17

Many Items Not Pictured – See it all at: www.stoneauctioneers.com

QC



**DELTRONIC Optical
Comparator, Mdl. MPC-5, 14"
w/Deltonics MPC5 2-axis DRO.**



**SCHERR TUMCO Optical
Comparator, Mdl. 20-3500, 14"
w/Quadra Chek 2000 2-axis DRO.**



**BROWN & SHARPE Microval
CMM, 18" x 24" table.**

**Major Machine & Grinding Shop Closed
Featuring CNC & Conventional Machines**

AIR COMPRESSORS/DRYER



**< INGERSOLL RAND
Air Compressor, Mdl.
T-30, horizontal, 5 HP,
SN 00030753.**



**INGERSOLL RAND
Air Compressor, Mdl. T30,
vertical, 5 HP, SN 798030.**

Thursday, July 30 at 10:30 A.M.

FURNACES



4 AVAILABLE

**CRESS Electric Furnace,
14.5" x 12" opening, SN 0711.
CRESS Electric Furnace,
13.5" x 8.5" opening, SN 0605.
CRESS Electric Furnace,
13.5" x 8" opening, SN 0302.
CRESS Electric Furnace,
18.5" x 10" opening, SN 0301.
Furnaces – 2,250° cap.**

**2 Master Machinists Available
Contact Mike@stoneauctioneers.com**

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